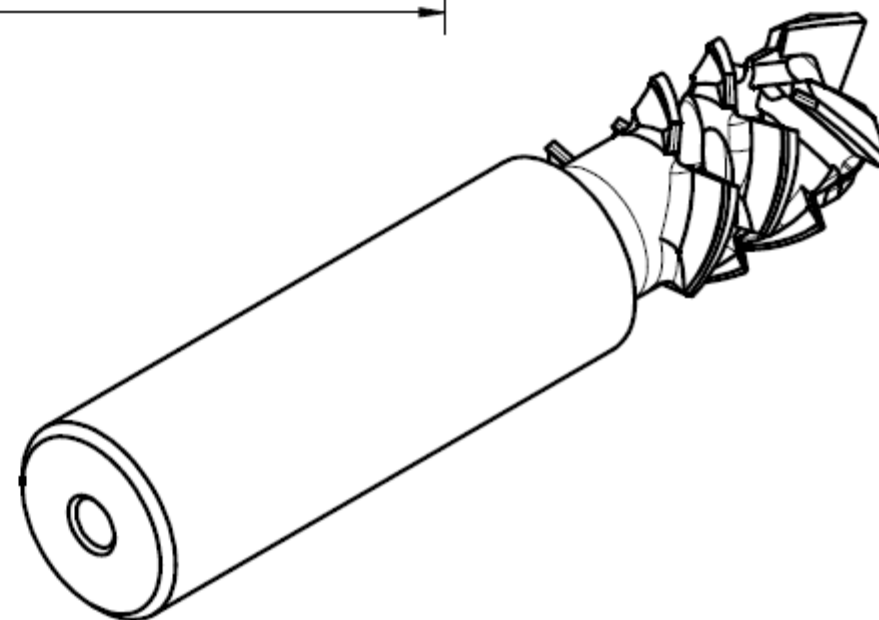
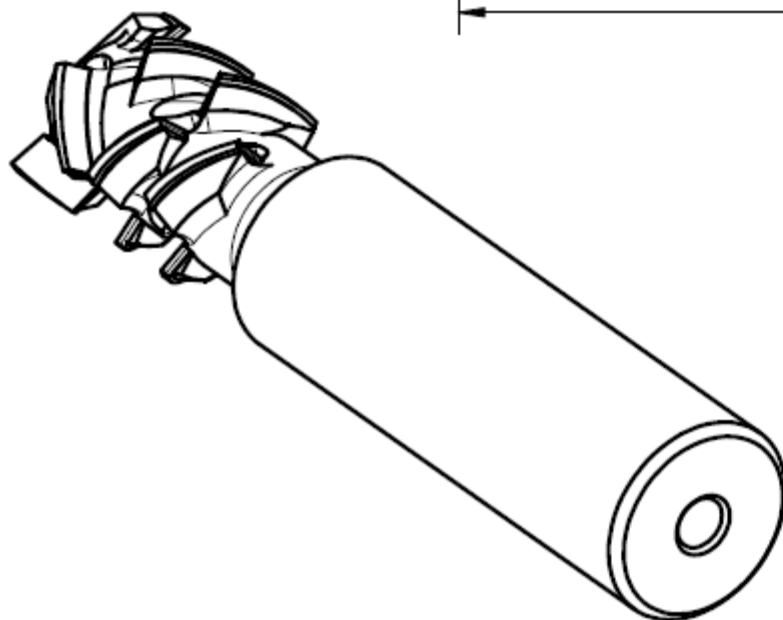
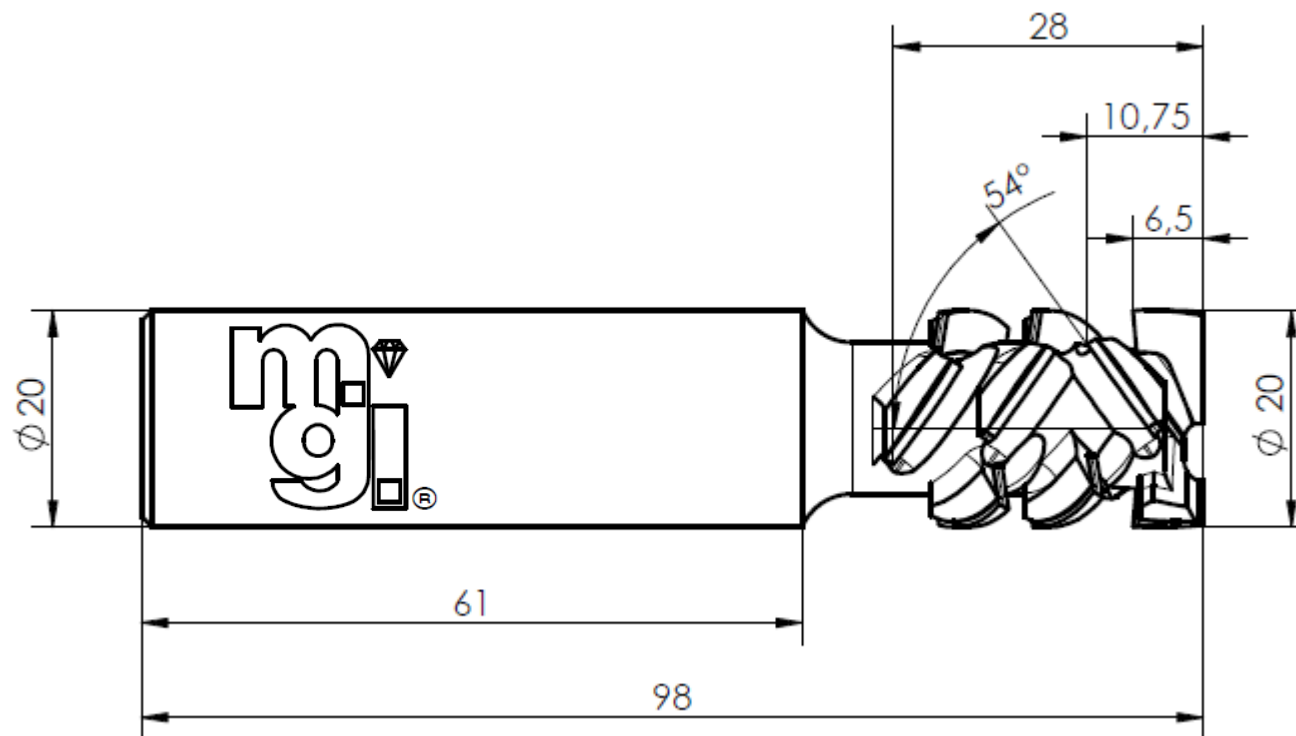




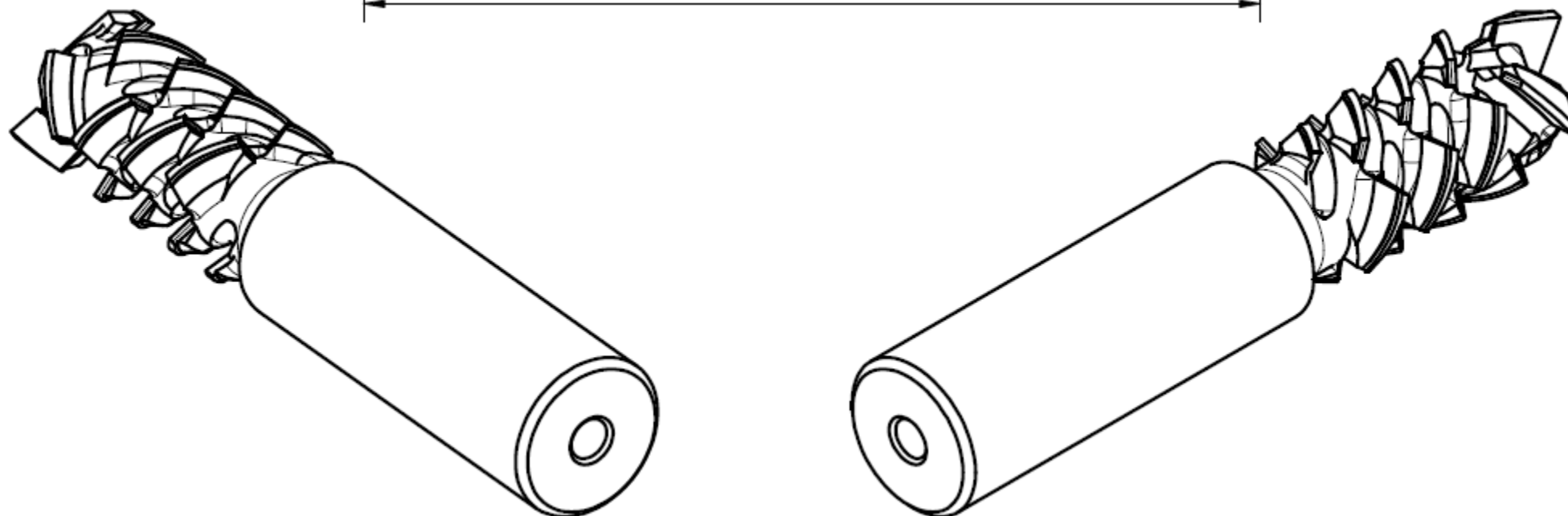
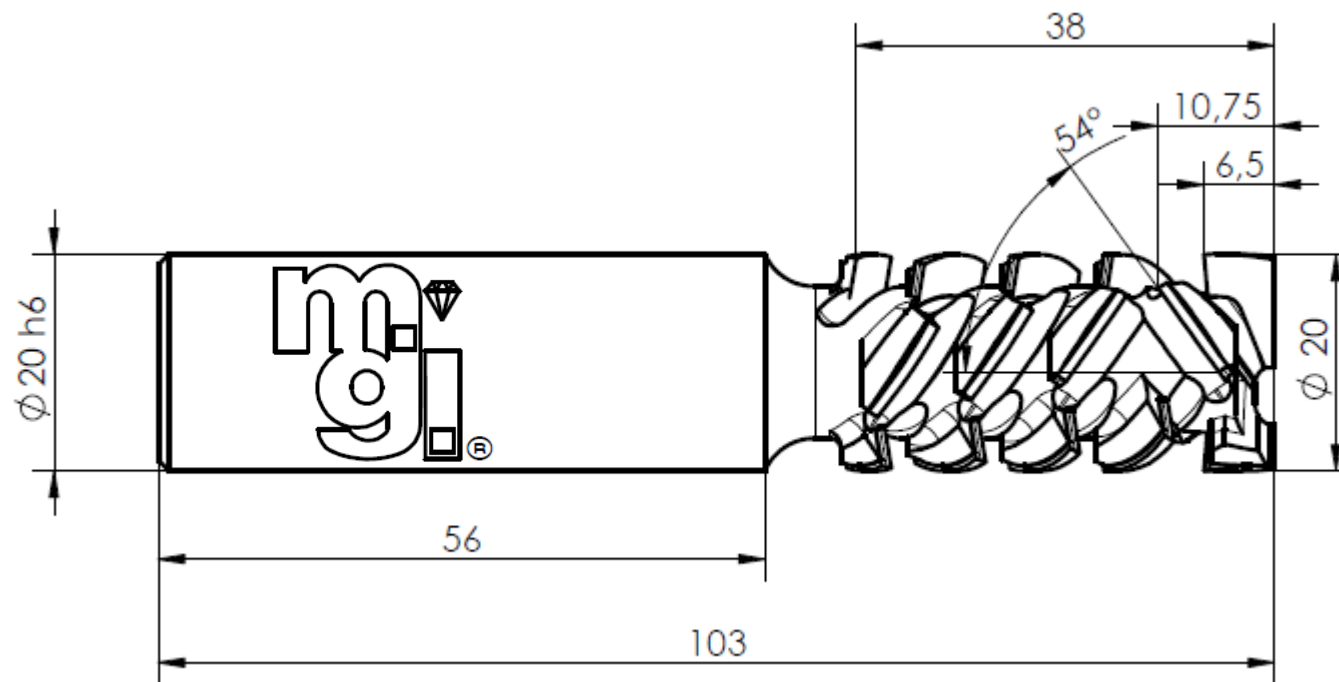


Ø20 x 28 – Z2+2
Part of the MGI
high shear (54°)
PCD tooling program

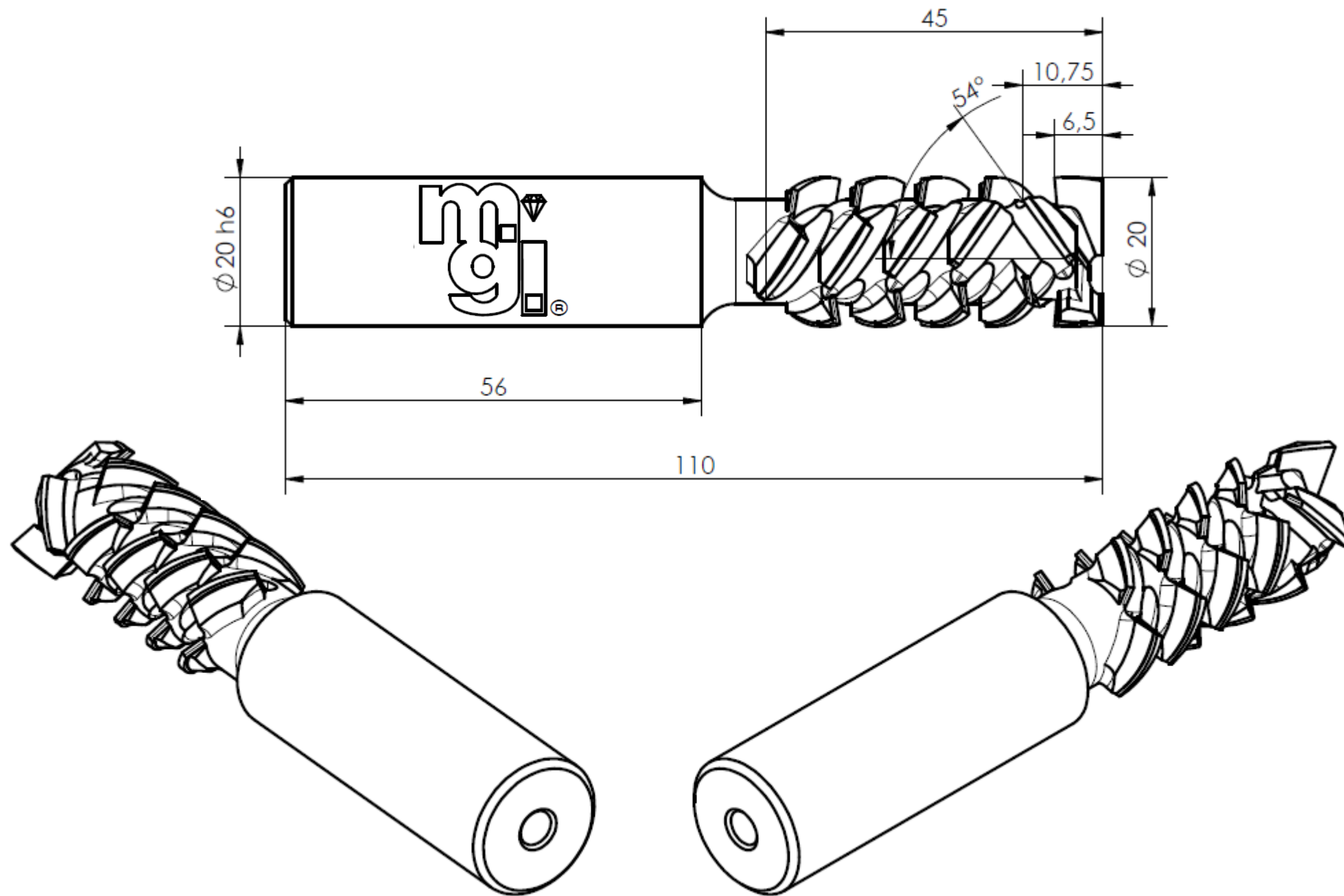




Ø20 x 38 – Z2+2
Part of the MGI
high shear (54°)
PCD tooling program



Ø20 x 45 – Z2+2
Part of the MGI
high shear (54°)
PCD tooling program





Parameters:

Edge routing removing 3mm

18.000 RPM

12m/min

Chip-load = 0,33

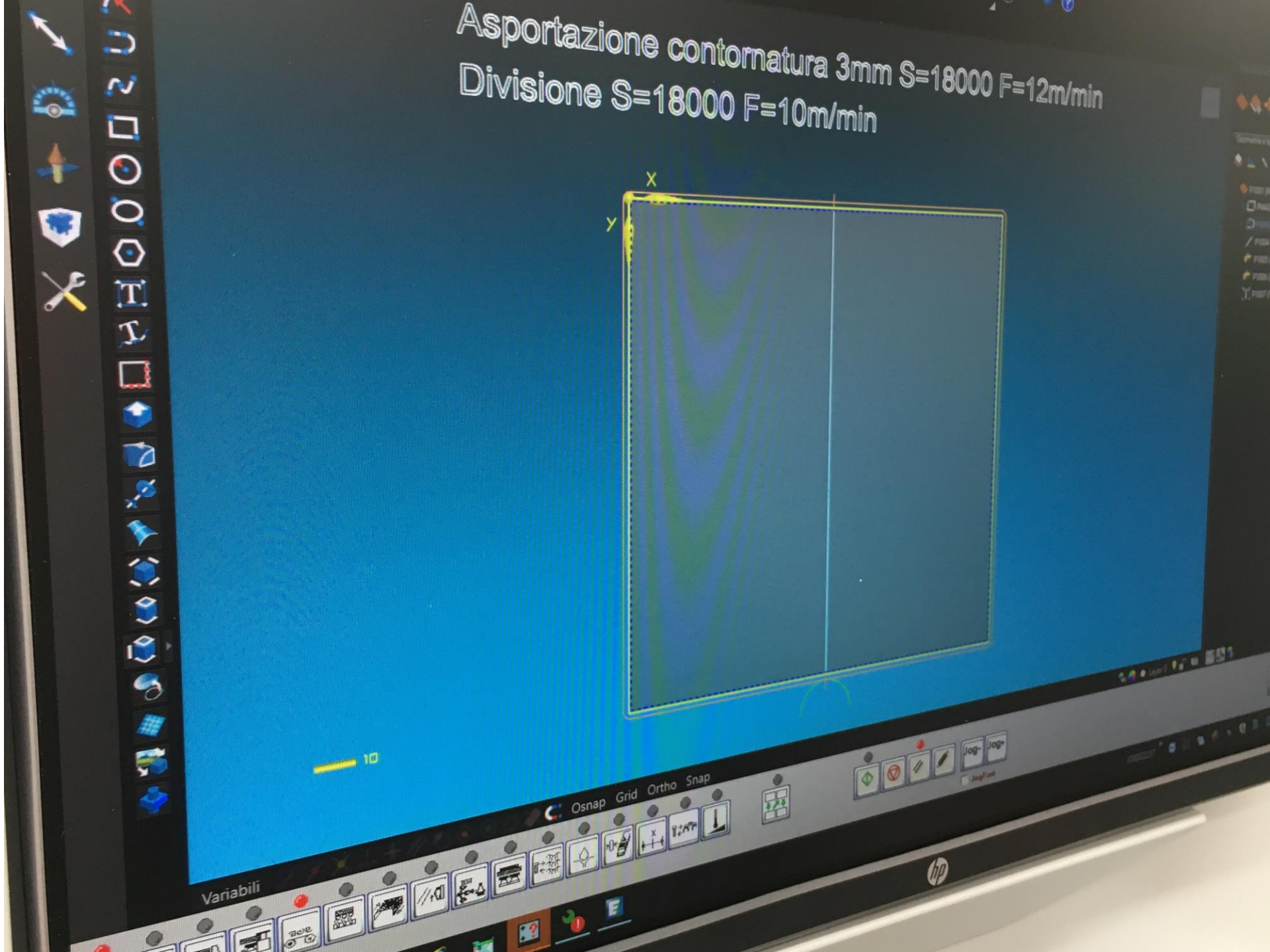
Full dividing cut

18.000 RPM

10m/min

Chip-load = 0,28

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Balance class:
G2.5 @ 24.000 RPM

Tool-holder:
Thermo-Grip – HSK63F / d20

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Results on the material:
EDGES

Single pass:
Sharp edges, compact core

Melamine faced chipboard
Thickness 25mm





Results on the material:
CORNERS

Single pass:
Sharp corners, no blow out

Melamine faced chipboard
Thickness 25mm





PCD, Dense grade

Tolerance $\pm 0,01$

Best use:
Edge trimming/finishing

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Best use:
Edge trimming
& finishing

www.mgtools.it

